3.8x0.6mm, Multi-color Package Right Angle Lens PLCC-4 LED Indicator



### **Technical Data Sheet**

#### Features:

- White package.
- Optical indicator.
- Colorless clear window.
- Ideal for backlight and light pipe application.
- Inter reflector.
- Wide viewing angle.
- Suitable for vapor-phase reflow, infrared reflow and wave solder processes.
- Computable with automatic placement equipment.
- Available on tape and reel (12mm Tape).
- The product itself will remain within RoHS compliant Version.

#### **Descriptions:**

- The V3806 SMD LED is much smaller than lead frame type components, thus enable smaller board size, higher packing density, reduced storage space and finally smaller equipment to be obtained.
- Besides, lightweight makes them ideal for miniature applications, etc.

#### **Applications:**

- Backlighting in dashboard and switch.
- Telecommunication: Indicator and backlighting in telephone and fax.
- Flat backlight for LCD, switch and symbol.
- General use.

3.8x0.6mm, Multi-color Package

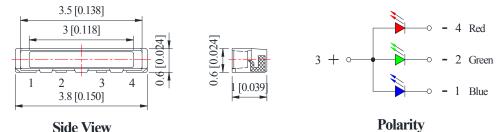
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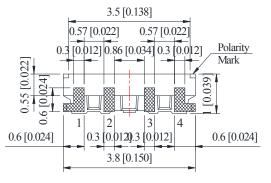




Package Dimension:



Side View



**Bottom View** 

#### Notes:

1. All dimensions are in millimeters (inches).

2. Tolerance is ± 0.25 mm (.010") unless otherwise noted.

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# Absolute Maximum Ratings at Ta=25℃

Parameters	Symbol	Emitting Color	Max.	Unit
		Red	48	
Power Dissipation	PD	Green	72	mW
		Blue	72	
		Red	30	
Peak Forward Current <sup>(a)</sup>	IFP	Green	60	mA
		Blue	60	
		Red	20	
Continuous Forward Current <sup>(b)</sup>	IF	Green	20	mA
		Blue	20	
Reverse Voltage		VR	5	V
		Red	2000	
Electrostatic Discharge (HBM)	ESD	Green	400	V
		Blue	400	
Operating Temperature Range		Topr	-40℃ to	<b>+80</b> ℃
Storage Temperature Range		Tstg	-40℃ to	<b>+85</b> ℃
Soldering Temperature		Tsld	<b>260</b> ℃ for 5	Seconds

Notes:

a. Derate linearly as shown in derating curve.

b. Duty Factor = 10%, Frequency = 1 kHz

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# Electrical Optical Characteristics at Ta=25°C

Parameters	Symbol	Emitting Color	Min.	Тур.	Max.	Unit	Test Condition
		Red	650	750			
Luminous Intensity <sup>(a)</sup>	IV	Green	1300	1500		mcd	IF=20mA
		Blue	350	450			
		Red		120			
Viewing Angle <sup>(b)</sup>	201/2	Green		120		Deg	IF=20mA
		Blue		120			
		Red		632			
Peak Emission Wavelength	λр	Green		520		nm	IF=20mA
		Blue		468			
		Red		624			
Dominant Wavelength <sup>(C)</sup>	λd	Green		525		nm	IF=20mA
		Blue		470			
		Red		20			
Spectral Line Half-Width	Δλ	Green		35		nm	IF=20mA
	-	Blue		25			
		Red	1.60	2.00	2.40		
Forward Voltage	VF	Green	2.60	3.20	3.60	V IF=20mA	IF=20mA
		Blue	2.60	3.20	3.60		
		Red			10		
Reverse Current	IR	Green			50	μA	VR=5V
	-	Blue	-		50		

#### Notes:

a. ALuminous intensity is measured with a light sensor and filter combination that approximates the CIE eye-response curve.

- b. 201/2 is the o -axis angle where the luminous intensity is 1/2 the peak intensity
- c. The dominant wavelength ( $\lambda d$ ) is derived from the CIE chromaticity diagram and represents the single wavelength which

defines the color of the device.

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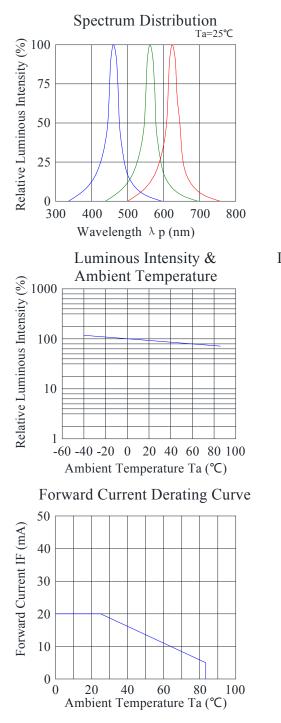
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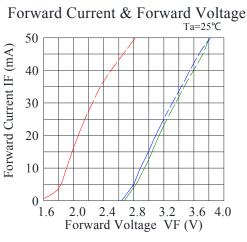
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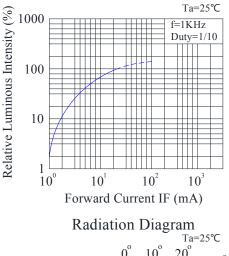
# Typical Electrical / Optical Characteristics Curves (25℃ Ambient Temperature Unless Otherwise Noted)

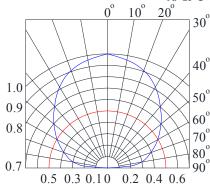


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Luminous Intensity & Forward Current





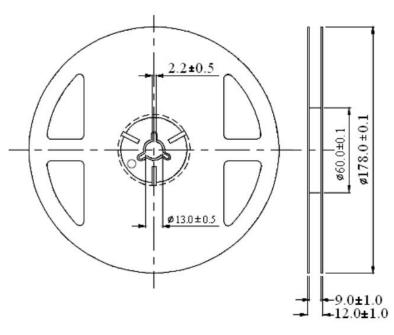
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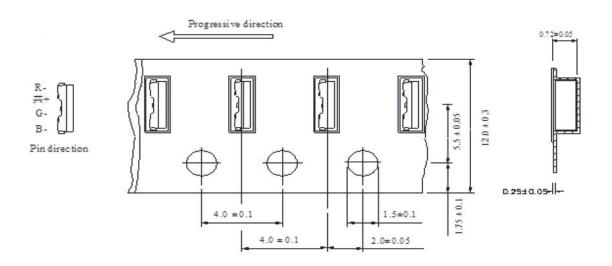
#### **Reel Dimensions:**



Unit: mm Tolerance:  $\pm 0.25$ mm

#### **Carrier Tape Dimensions:**

Loaded quantity 4000~5000 pcs per reel.



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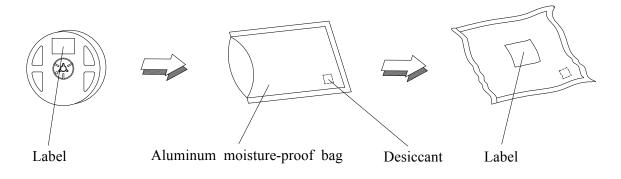
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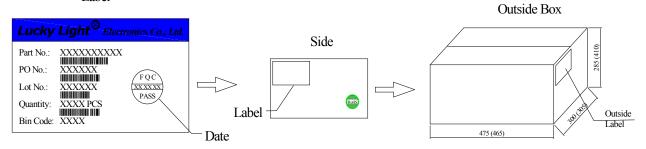
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# Packing & Label Specifications:

Moisture Resistant Packaging:



Label



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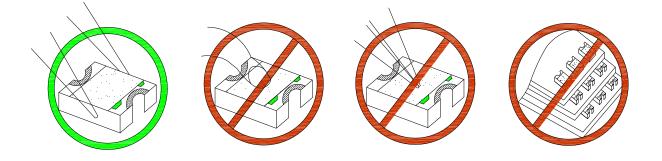
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# **Technical Data Sheet**

# CAUTIONS

- 1. Handling Precautions:
- 1.1. Handle the component along the side surfaces by using forceps or appropriate tools.
- 1.2. Do not directly touch or handle the silicone lens surface. It may damage the internal circuitry.
- 1.3. Do not stack together assembled PCBs containing exposed LEDs. Impact may scratch the silicone lens or damage the internal circuitry.



Compare to epoxy encapsulant that is hard and brittle, silicone is softer and flexible. Although its characteristic significantly reduces thermal stress, it is more susceptible to damage by external mechanical force. As a result, special handling precautions need to be observed during assembly using silicone encapsulated LED products. Failure to comply might lead to damage and premature failure of the LED.

# 2. Storage

- 2.1. Do not open moisture proof bag before the products are ready to use.
- 2.2. Before opening the package, the LEDs should be kept at 30°C or less and 60%RH or less.
- 2.3. The LEDs should be used within a year.
- 2.4. After opening the package, the LEDs should be kept at 30°C or less and 60%RH or less.
- 2.5. The LEDs should be used within 24 hours after opening the package.
- 2.6. If the moisture adsorbent material has fabled away or the LEDs have exceeded the storage time, baking treatment should be performed using the following conditions. Baking treatment: 65±5°C for 24 hours.

#### 3. Soldering Condition

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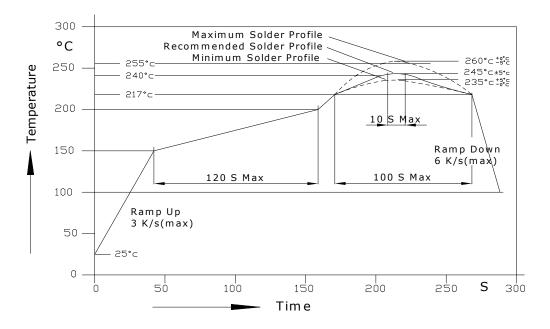
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#### 3.1. Pb-free solder temperature profile



- 3.2. Reflow soldering should not be done more than two times.
- 3.3. When soldering, do not put stress on the LEDs during heating.
- 3.4. After soldering, do not warp the circuit board.
- 3.5. Recommended soldering conditions:

F	Reflow soldering	Soldering iron		
Pre-heat	150~200°C	Temperature	300°C Max.	
Pre-heat time	120 sec. Max.	Soldering time	3 sec. Max.	
Peak temperature	260°C Max.		(one time only)	
Soldering time	10 sec. Max.(Max. two times)			

3.6. Because different board designs use different number and types of devices, solder pastes, reflow ovens, and circuit boards, no single temperature profile works for all possible combinations.

However, you can successfully mount your packages to the PCB by following the proper guidelines and PCB-specific

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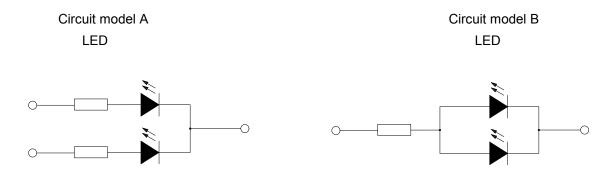
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# **Technical Data Sheet**

characterization.

#### 4. Drive Method

4.1. An LED is a current-operated device. In order to ensure intensity uniformity on multiple LEDs connected in parallel in an application, it is recommended that a current limiting resistor be incorporated in the drive circuit, in series with each LED as shown in Circuit A below.



- a. Recommended circuit.
- b. The brightness of each LED might appear different due to the differences in the I-V characteristics of those LEDs.

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