1.6x1.5mm, Multi-color Common Anode Package



Surface Mount Chip LED Indicator

Technical Data Sheet

Features:

- Package in 8mm tape on 7" diameter reel.
- Compatible with automatic placement equipment.
- Compatible with infrared and vapor phase reflow solder process.
- Common Anode Multi-color.
- Color: Red & Green & Blue
- The product itself will remain within RoHS compliant Version.

Descriptions:

- The S197C SMD LED is much smaller than lead frame type components, thus enable smaller board size, higher packing density, reduced storage space and finally smaller equipment to be obtained.
- Besides, lightweight makes them ideal for miniature applications, etc.

Applications:

- Backlighting in dashboard and switch.
- Telecommunication: Indicator and backlighting in telephone and fax.
- Flat backlight for LCD, switch and symbol.
- General use.

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1/10

1.6x1.5mm, Multi-color Common Anode Package

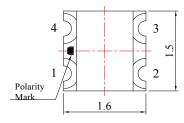


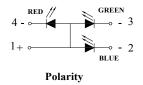
Surface Mount Chip LED Indicator

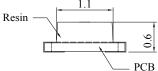
Technical Data Sheet

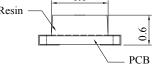
Part No.	Emitting Color		Lens Color		
	R	Red			
S197CRGBC-003J	G	Green	Water Clear		
	В	Blue			

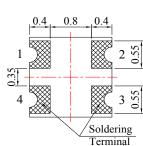
Package Dimension:



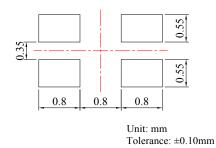








Recommended Soldering Pad Dimensions



Date:

22-Mar-2017

Notes:

- 1. All dimensions are in millimeters (inches).
- 2. Tolerance is \pm 0.25 mm (.010") unless otherwise noted.

Spec No.: S197 Issue No.: G-Rev-4

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1.6x1.5mm, Multi-color Common Anode Package



Surface Mount Chip LED Indicator

Technical Data Sheet

Absolute Maximum Ratings at Ta=25℃

Symbol	Emitting Color	Max.	Unit
	Red	60	
PD	Green	90	mW
	Blue	90	_
	Red	100	
IFP	Green	100	mA
	Blue	100	-
	Red	25	
IF	Green	25	mA
	Blue	25	_
	VR	5	V
	Red	2000	
ESD	Green	400	V
	Blue	400	_
	Topr	-40℃ to +80℃	
	Tstg	-40℃ to +85℃	
	Tsld	260℃ for 5 Seconds	
	PD IFP	Red	Red 60 Green 90 Blue 90 Red 100 Blue 100 Blue 100 Red 25 Blue 25 Blue 25 VR 5 Red 2000 ESD Green 400 Blue 400 Topr -40°C to Tstg -40°C to

Notes:

a. Derate linearly as shown in derating curve.

b. Duty Factor = 10%, Frequency = 1 kHz

Spec No.: S197

Issue No.: G-Rev-4

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Page: 3 / 10

1.6x1.5mm, Multi-color Common Anode Package



Surface Mount Chip LED Indicator

Technical Data Sheet

Electrical Optical Characteristics at Ta=25℃

Parameters	Symbol	Emitting Color	Min.	Тур.	Max.	Unit	Test Condition
		Red	70	120			
Luminous Intensity ^(a)	IV	Green	300	450		mcd	IF=20mA
		Blue	100	150			
		Red		120			
Viewing Angle ^(b)	201/2	Green		120		Deg	IF=20mA
	-	Blue		120		•	
		Red		632			
Peak Emission Wavelength	λр	Green		520		nm	IF=20mA
		Blue		468			
Dominant Wavelength ^(C)	λd	Red		624		nm	IF=20mA
		Green		525			
	•	Blue		470			
Spectral Line Half-Width	Δλ	Red		20		nm	IF=20mA
		Green		35			
		Blue		25			
Forward Voltage	VF -	Red	1.60	2.00	2.40	V	IF=20mA
		Green	2.80	3.20	3.60		
		Blue	2.80	3.20	3.60		
Reverse Current	IR	Red			10	μA	VR=5V
		Green			50		
	-	Blue	_		50		

Notes:

- a. ALuminous intensity is measured with a light sensor and filter combination that approximates the CIE eye-response curve.
- b. $2\theta1/2$ is the o -axis angle where the luminous intensity is 1/2 the peak intensity
- c. The dominant wavelength (λd) is derived from the CIE chromaticity diagram and represents the single wavelength which defines the color of the device.

Spec No.: S197 Date: 22-Mar-2017

 Issue No.:
 G-Rev-4
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Technical Data Sheet

1.6x1.5mm, Multi-color Common Anode Package



Surface Mount Chip LED Indicator

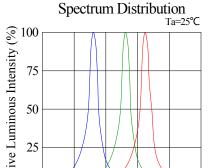
Relative Luminous Intensity (%)

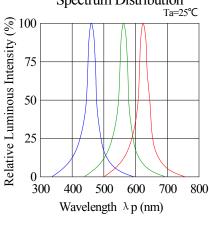
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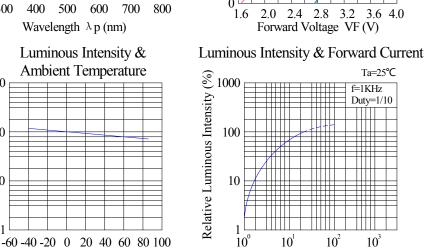
100

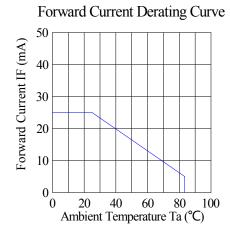
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Typical Electrical / Optical Characteristics Curves (25℃ Ambient Temperature Unless Otherwise Noted)

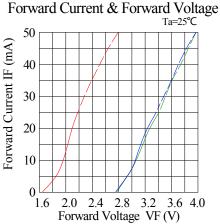


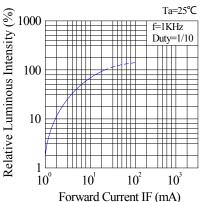


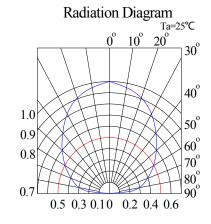




Ambient Temperature Ta (°C)







Spec No.: S197 Issue No.: G-Rev-4 Luckylight Electronics Co., Ltd

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22-Mar-2017

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5 / 10 Page:

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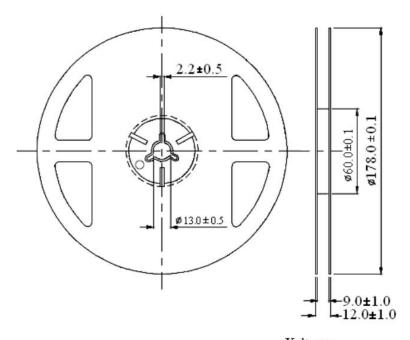
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Surface Mount Chip LED Indicator

Technical Data Sheet

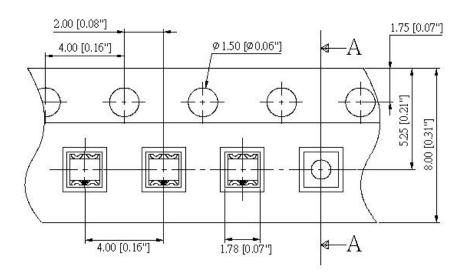
Reel Dimensions:

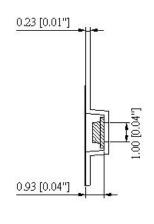


Unit: mm Tolerance: ±0.25mm

Carrier Tape Dimensions:

Loaded quantity 4000 pcs per reel.





Spec No.: S197

Issue No.: G-Rev-4

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Page: 6 / 10

1.6x1.5mm, Multi-color Common Anode Package

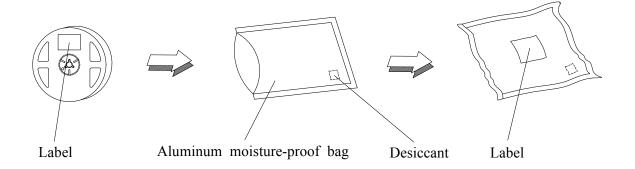


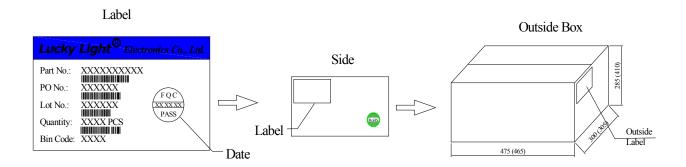
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Technical Data Sheet

Packing & Label Specifications:

Moisture Resistant Packaging:





Issue No.: G-Rev-4
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S197

Spec No.:

Page: 7 / 10

Date: 22-Mar-2017

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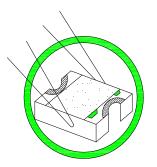
Surface Mount Chip LED Indicator

Technical Data Sheet

CAUTIONS

1. Handling Precautions:

- 1.1. Handle the component along the side surfaces by using forceps or appropriate tools.
- 1.2. Do not directly touch or handle the silicone lens surface. It may damage the internal circuitry.
- 1.3. Do not stack together assembled PCBs containing exposed LEDs. Impact may scratch the silicone lens or damage the internal circuitry.









Compare to epoxy encapsulant that is hard and brittle, silicone is softer and flexible. Although its characteristic significantly reduces thermal stress, it is more susceptible to damage by external mechanical force. As a result, special handling precautions need to be observed during assembly using silicone encapsulated LED products. Failure to comply might lead to damage and premature failure of the LED.

2. Storage

- 2.1. Do not open moisture proof bag before the products are ready to use.
- 2.2. Before opening the package, the LEDs should be kept at 30°C or less and 60%RH or less.
- 2.3. The LEDs should be used within a year.
- 2.4. After opening the package, the LEDs should be kept at 30°C or less and 60%RH or less.
- 2.5. The LEDs should be used within 168 hours after opening the package.
- 2.6. If the moisture adsorbent material has fabled away or the LEDs have exceeded the storage time, baking treatment should be performed using the following conditions. Baking treatment: 65±5°C for 24 hours.

3. Soldering Condition

Spec No.: S197
Issue No.: G-Rev-4

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Page: 8 / 10

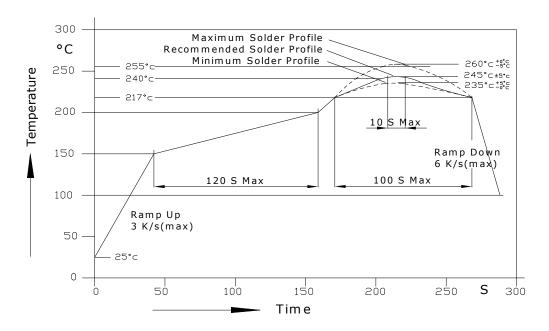
1.6x1.5mm, Multi-color Common Anode Package



Surface Mount Chip LED Indicator

Technical Data Sheet

3.1. Pb-free solder temperature profile



- 3.2. Reflow soldering should not be done more than two times.
- 3.3. When soldering, do not put stress on the LEDs during heating.
- 3.4. After soldering, do not warp the circuit board.
- 3.5. Recommended soldering conditions:

Reflow soldering		Soldering iron		
Pre-heat	150~200°C	Temperature	300°C Max.	
Pre-heat time	120 sec. Max.	Soldering time	3 sec. Max.	
Peak temperature	260°C Max.		(one time only)	
Soldering time	10 sec. Max.(Max. two times)			

3.6. Because different board designs use different number and types of devices, solder pastes, reflow ovens, and circuit boards, no single temperature profile works for all possible combinations.

However, you can successfully mount your packages to the PCB by following the proper guidelines and PCB-specific

Spec No.: S197 Date: 22-Mar-2017

 Issue No.:
 G-Rev-4
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1.6x1.5mm, Multi-color Common Anode Package



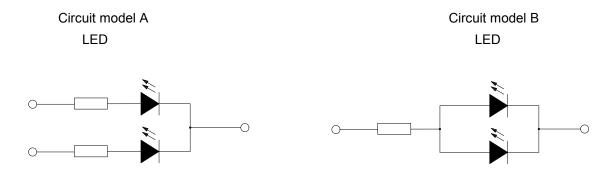
Surface Mount Chip LED Indicator

Technical Data Sheet

characterization.

4. Drive Method

4.1. An LED is a current-operated device. In order to ensure intensity uniformity on multiple LEDs connected in parallel in an application, it is recommended that a current limiting resistor be incorporated in the drive circuit, in series with each LED as shown in Circuit A below.



- a. Recommended circuit.
- b. The brightness of each LED might appear different due to the differences in the I-V characteristics of those LEDs.

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Spec No.: S197 Date: 22-Mar-2017

 Issue No.:
 G-Rev-4

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