

S162W-W2-1BJ

1.0x0.5mm,Cool White LED

Surface Mount Chip LED Indicator

Technical Data Sheet

Features:

- Package in 8mm tape on 7" diameter reel.
- Compatible with automatic placement equipment.
- Compatible with infrared and vapor phase reflow solder process.
- Mono-color type.
- The product itself will remain within RoHS compliant version.

Descriptions:

- The S162 SMD LED is much smaller than lead frame type components, thus enable smaller board size, higher packing density, reduced storage space and finally smaller equipment to be obtained.
- Besides, lightweight makes them ideal for miniature applications, etc.

Applications:

- Backlighting in dashboard and switch.
- Telecommunication: Indicator and backlighting in telephone and fax.
- Flat backlight for LCD, switch and symbol.
- General use.

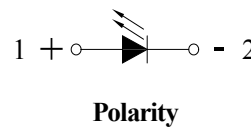
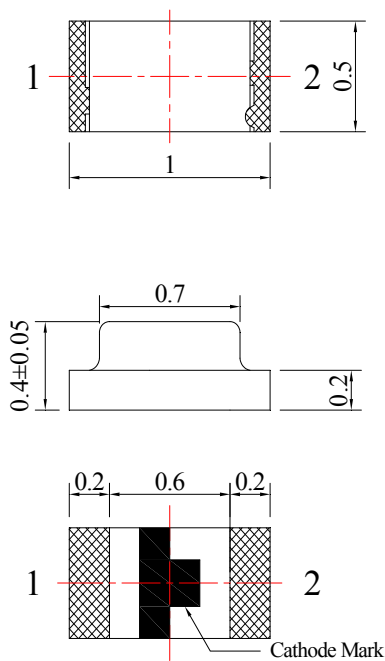
S162W-W2-1BJ

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Surface Mount Chip LED Indicator

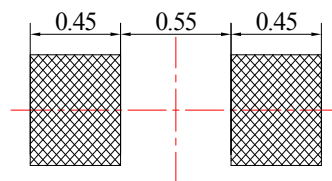
Technical Data Sheet

Part No.	Emitting Color	Lens Color
S162W-W2-1BJ	Cool White	Yellow Diffused

Package Dimension:



Recommended Soldering Pad Dimensions



Notes:

1. All dimensions are in millimeters (inches).
2. Tolerance is ± 0.25 mm (.010") unless otherwise noted.

S162W-W2-1BJ

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Technical Data Sheet

Absolute Maximum Ratings at Ta=25°C

Parameters	Symbol	Max	Unit
Power Dissipation	Pd	72	mW
Peak Forward Current ^(a)	IFP	100	mA
DC Forward Current ^(b)	IF	20	mA
Reverse Voltage	VR	5	V
Electrostatic Discharge (HBM)	ESD	1500	V
Operating Temperature Range	Topr	-40°C to +85°C	
Storage Temperature Range	Tstg	-40°C to +85°C	
Soldering Temperature	Tsld	260°C for 5 Seconds	

Notes:

- a. Duty Factor = 10%, Frequency = 1 kHz
- b. Derate linearly as shown in derating curve.

Electrical Optical Characteristics at Ta=25°C

Parameters	Symbol	Min.	Typ.	Max.	Unit	Test Condition
Luminous Intensity ^(a)	IV	80	150	---	mcd	IF=5mA
Luminous Intensity ^(a)	IV	400	700	---	mcd	IF=20mA
Viewing Angle	2θ1/2	---	120	---	Deg	IF=20mA
Chromaticity Coordinates ^(b)	x	---	0.28	---		IF=20mA
	y	---	0.29	---		
Forward Voltage ^(c)	VF	2.50	2.90	3.10	V	IF=5mA
Forward Voltage ^(c)	VF	2.80	3.20	3.60	V	IF=20mA
Reverse Current	IR	---	---	10	μA	VR=5V

Notes:

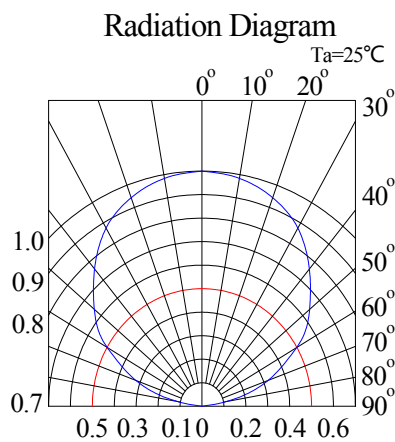
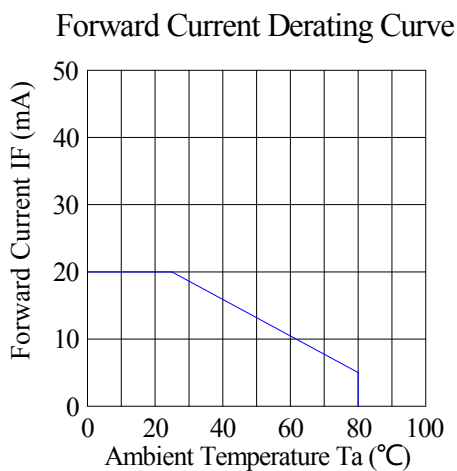
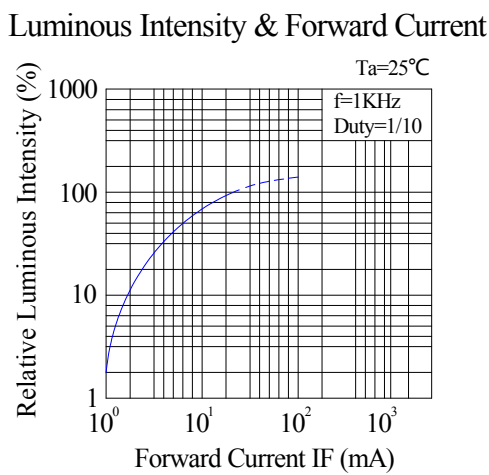
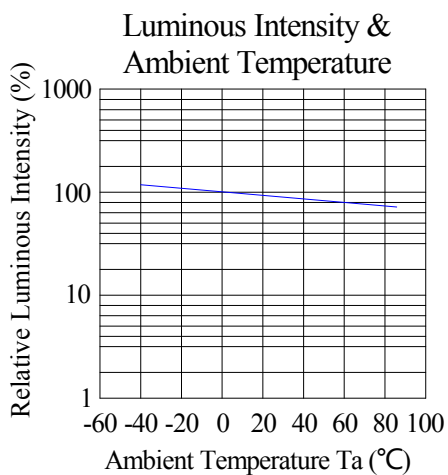
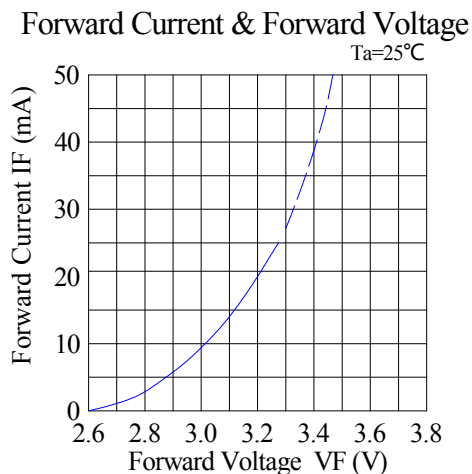
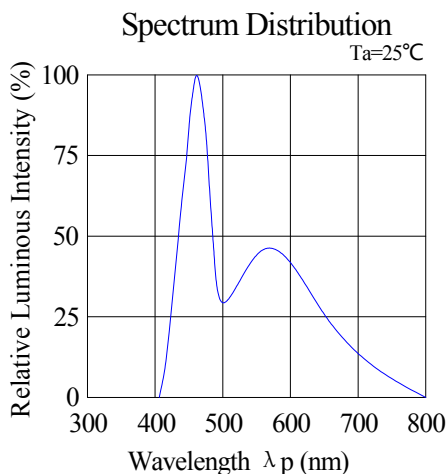
- a. Luminous Intensity measurement tolerance: ±10%.
- b. Color coordinates measurement tolerance: ±0.015
- c. Forward voltage measurement tolerance: ±0.1V

S162W-W2-1BJ

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Technical Data Sheet

Typical Electrical / Optical Characteristics Curves (25°C Ambient Temperature Unless Otherwise Noted)

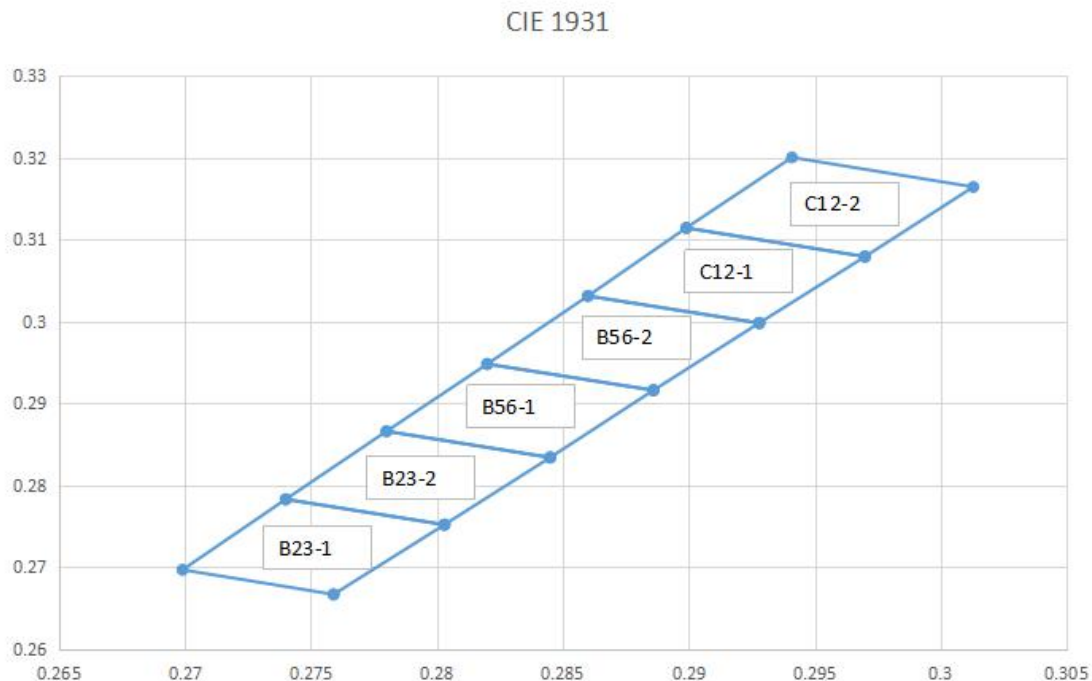


S162W-W2-1BJ

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Technical Data Sheet

CIE Chromaticity Diagram:



Chromaticity Coordinates Specifications for Bin Rank:

Bin Code	X1	Y1	X2	Y2	X3	Y3	X4	Y4
B23-1	0.2759	0.2667	0.2699	0.2697	0.2740	0.2783	0.2803	0.2752
B23-2	0.2803	0.2752	0.2740	0.2783	0.2780	0.2866	0.2845	0.2834
B56-1	0.2845	0.2834	0.2780	0.2866	0.2820	0.2948	0.2886	0.2916
B56-2	0.2886	0.2916	0.2820	0.2948	0.2860	0.3031	0.2928	0.2998
C12-1	0.2928	0.2998	0.2860	0.3031	0.2899	0.3114	0.2970	0.3079
C12-2	0.2970	0.3079	0.2899	0.3114	0.2941	0.3200	0.3013	0.3164

Notes:

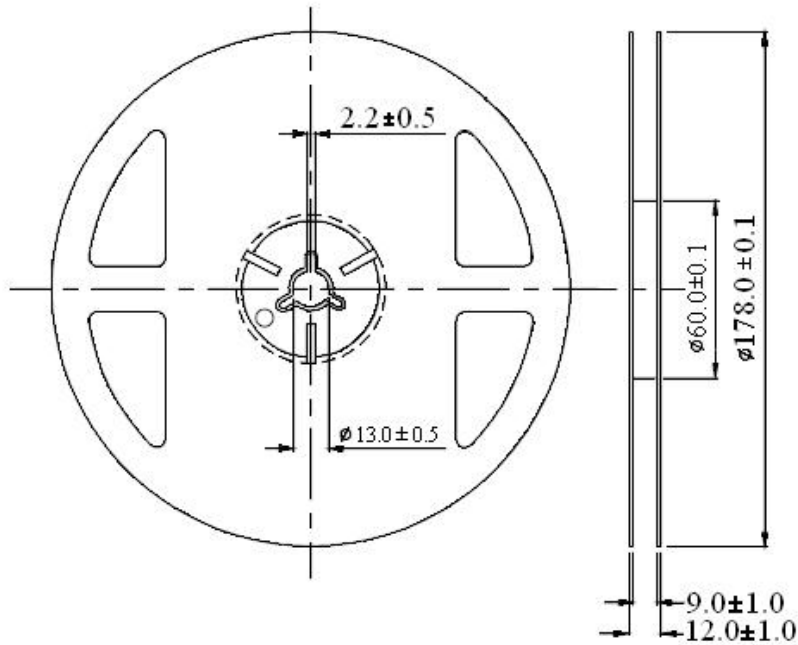
1. Color coordinates measurement allowance is ± 0.015 .
2. One delivery will include up to two consecutive color ranks and three luminous intensity ranks of the products the quantity-ratio of the ranks is decided by LuckyLight.

S162W-W2-1BJ

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Technical Data Sheet

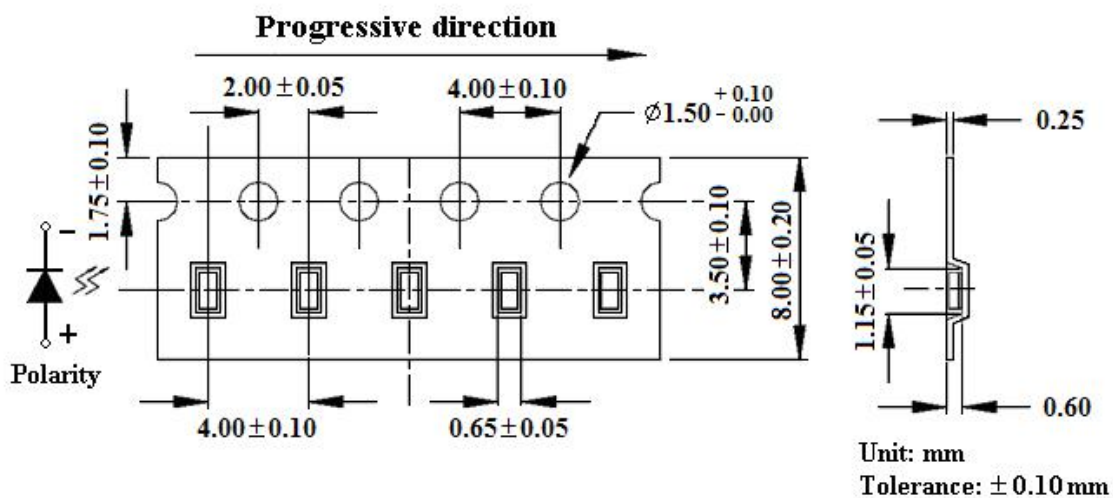
Reel Dimensions:



Unit: mm
Tolerance: ± 0.25 mm

Carrier Tape Dimensions:

Loaded quantity 3000 pcs per reel.



Unit: mm
Tolerance: ± 0.10 mm

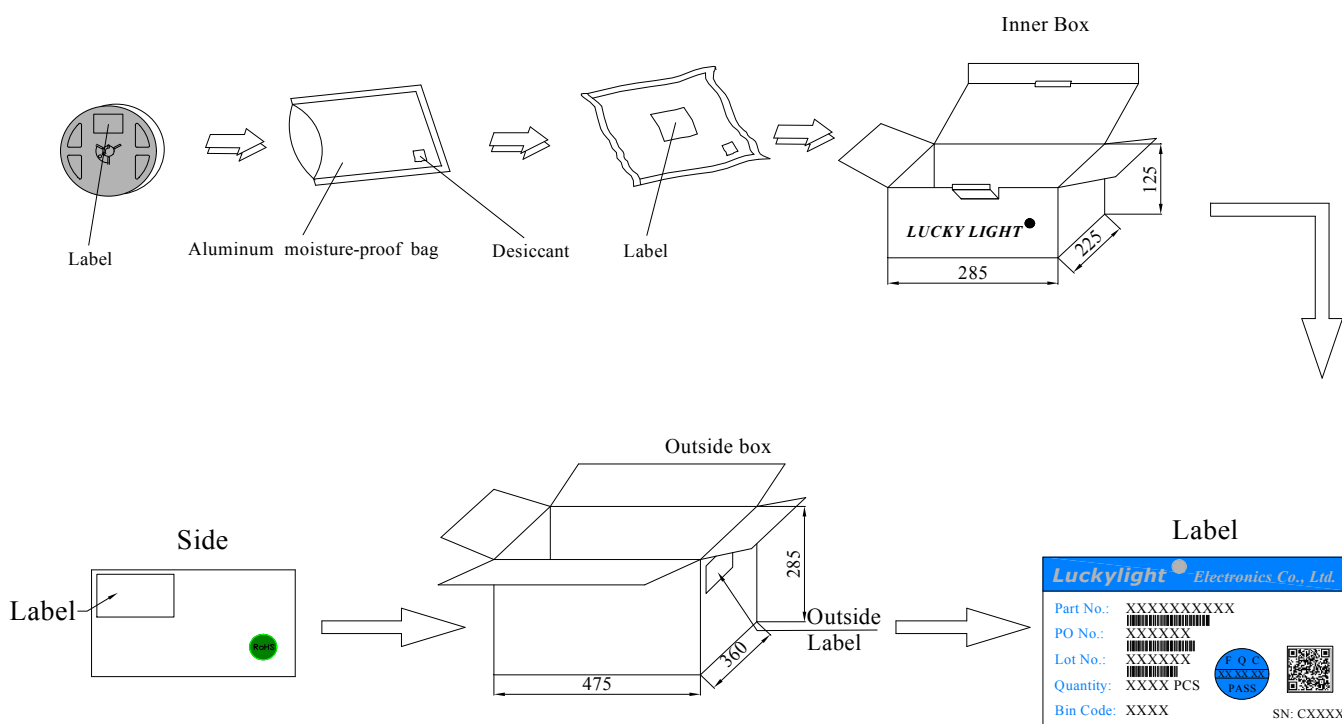
S162W-W2-1BJ

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Surface Mount Chip LED Indicator

Technical Data Sheet

Packing & Label Specifications:

Moisture Resistant Packaging:



S162W-W2-1BJ

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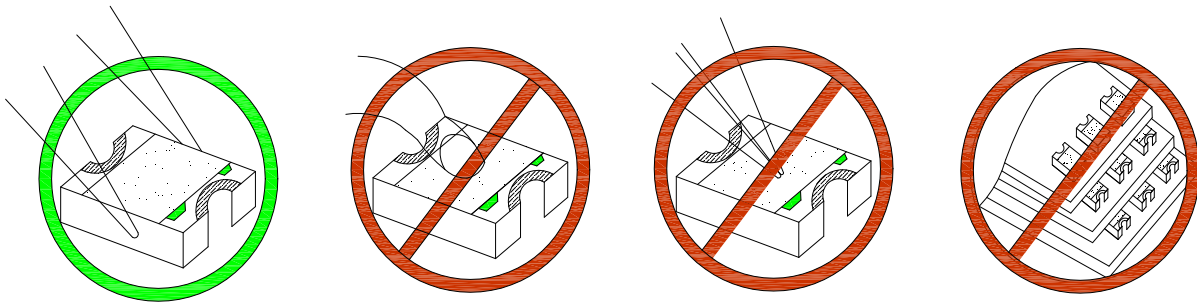
Surface Mount Chip LED Indicator

Technical Data Sheet

CAUTIONS

1. Handling Precautions:

- 1.1. Handle the component along the side surfaces by using forceps or appropriate tools.
- 1.2. Do not directly touch or handle the silicone lens surface. It may damage the internal circuitry.
- 1.3. Do not stack together assembled PCBs containing exposed LEDs. Impact may scratch the silicone lens or damage the internal circuitry.



Compare to epoxy encapsulant that is hard and brittle, silicone is softer and flexible. Although its characteristic significantly reduces thermal stress, it is more susceptible to damage by external mechanical force. As a result, special handling precautions need to be observed during assembly using silicone encapsulated LED products. Failure to comply might lead to damage and premature failure of the LED.

2. Storage

- 2.1. Do not open moisture proof bag before the products are ready to use.
- 2.2. Before opening the package, the LEDs should be kept at 30°C or less and 60%RH or less.
- 2.3. The LEDs should be used within a year.
- 2.4. After opening the package, the LEDs should be kept at 30°C or less and 60%RH or less.
- 2.5. The LEDs should be used within 168 hours after opening the package.
- 2.6. If the moisture adsorbent material has fabled away or the LEDs have exceeded the storage time, baking treatment should be performed using the following conditions. Baking treatment: 65±5°C for 24 hours.

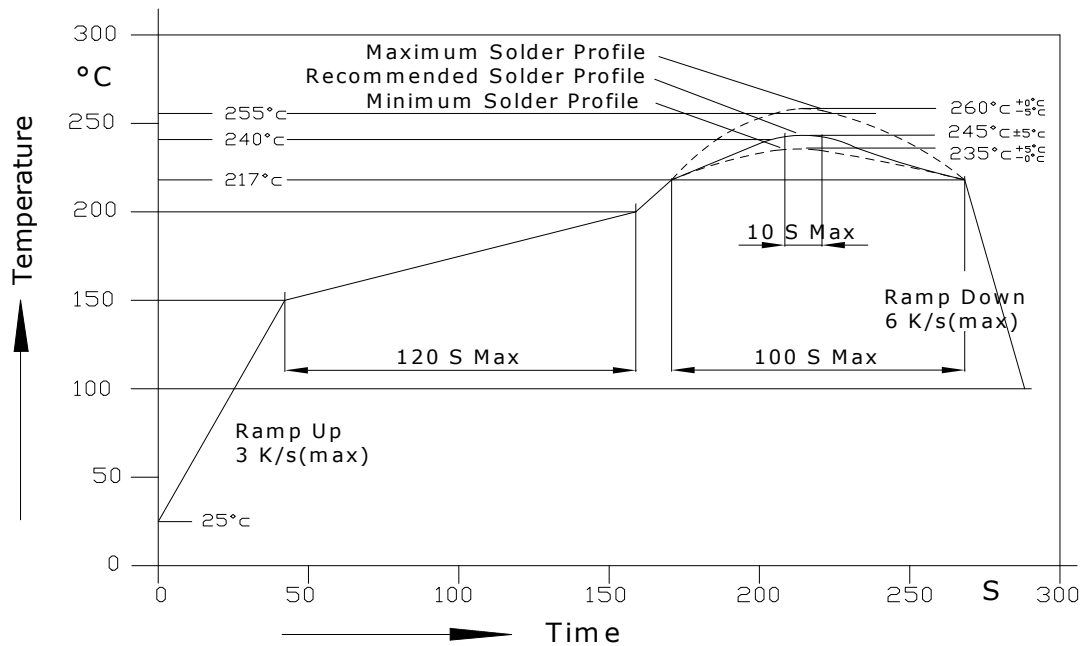
S162W-W2-1BJ

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Technical Data Sheet

3. Soldering Condition

3.1. Pb-free solder temperature profile



3.2. Reflow soldering should not be done more than two times.

3.3. When soldering, do not put stress on the LEDs during heating.

3.4. After soldering, do not warp the circuit board.

3.5. Recommended soldering conditions:

Reflow soldering		Soldering iron	
Pre-heat	150~200°C	Temperature	300°C Max.
Pre-heat time	120 sec. Max.	Soldering time	3 sec. Max.
Peak temperature	260°C Max.		(one time only)
Soldering time	10 sec. Max.(Max. two times)		

3.6. Because different board designs use different number and types of devices, solder pastes, reflow ovens, and circuit boards, no single temperature profile works for all possible combinations.

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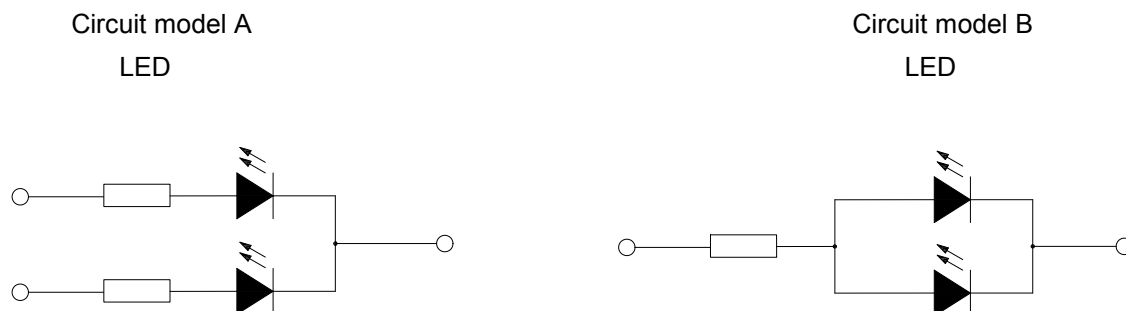
Surface Mount Chip LED Indicator

Technical Data Sheet

However, you can successfully mount your packages to the PCB by following the proper guidelines and PCB-specific characterization.

4. Drive Method

4.1. An LED is a current-operated device. In order to ensure intensity uniformity on multiple LEDs connected in parallel in an application, it is recommended that a current limiting resistor be incorporated in the drive circuit, in series with each LED as shown in Circuit A below.



a. Recommended circuit.

b. The brightness of each LED might appear different due to the differences in the I-V characteristics of those LEDs.

5. ESD (Electrostatic Discharge):

Static Electricity or power surge will damage the LED. Suggestions to prevent ESD damage:

- Use of a conductive wrist band or anti-electrostatic glove when handling these LEDs.
- All devices, equipment, and machinery must be properly grounded.
- Work tables, storage racks, etc. should be properly grounded.
- Use ion blower to neutralize the static charge which might have built up on surface of the LED's plastic lens as a result of friction between LEDs during storage and handling.

ESD-damaged LEDs will exhibit abnormal characteristics such as high reverse leakage current, low forward voltage, or "no lightup" at low currents. To verify for ESD damage, check for "lightup" and V_f of the suspect LEDs at low currents. The V_f of "good" LEDs should be $>2.0V@0.1mA$ for InGaN product and $>1.4V@0.1mA$ for AlInGaP product.

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Technical Data Sheet

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