3.2x1.0mm, Multi-color Common Anode Package

Right Angle Lens Chip LED Indicator



#### **Technical Data Sheet**

#### Features:

- Package in 8mm tape on 7" diameter reel.
- Compatible with automatic placement equipment.
- Compatible with infrared and vapor phase reflow solder process.
- Common Anode Multi-color.
- Color: Red & Green & Blue
- The product itself will remain within RoHS compliant Version.

#### **Descriptions:**

- The S117F SMD LED is much smaller than lead frame type components, thus enable smaller board size, higher packing density, reduced storage space and finally smaller equipment to be obtained.
- Besides, lightweight makes them ideal for miniature applications, etc.

### **Applications:**

- Backlighting in dashboard and switch.
- Telecommunication: Indicator and backlighting in telephone and fax.
- Flat backlight for LCD, switch and symbol.
- General use.

Spec No.: S117F	Date:	22-Mar-2017
Issue No.: G-Rev-4	E-mail:	sales@luckylight.cn
Luckylight Electronics Co., Ltd	http://	www.luckylight.cn
Copyright © 2017 Luckylight All Rights Reserved	Page:	1 / 10

3.2x1.0mm, Multi-color Common Anode Package

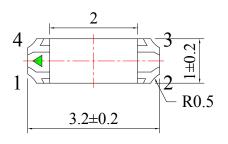
Luckylight

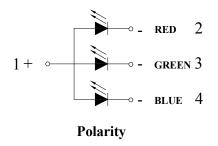
Right Angle Lens Chip LED Indicator

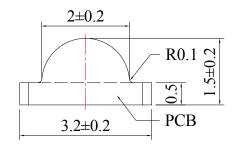
## **Technical Data Sheet**

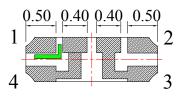
_	Part No.	Emitting Color		Lens Color
		R	Red	
	S117FRGBM-001J	G	Green	White Diffused
		В	Blue	

Package Dimension:

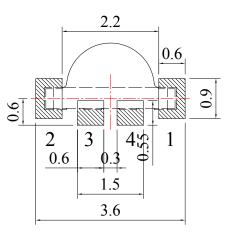








## **Recommended Soldering Pad Dimensions**



#### Notes:

1. All dimensions are in millimeters (inches).

2. Tolerance is  $\pm$  0.25 mm (.010") unless otherwise noted.

Spec No.: S117F	Date:	22-Mar-2017
Issue No.: G-Rev-4	E-mail:	sales@luckylight.cn
Luckylight Electronics Co., Ltd	http://	www.luckylight.cn
Copyright © 2017 Luckylight All Rights Reserved	Page:	2 / 10

3.2x1.0mm, Multi-color Common Anode Package



Right Angle Lens Chip LED Indicator

## **Technical Data Sheet**

#### Absolute Maximum Ratings at Ta=25℃

Symbol	Emitting Color	Max.	Unit
	Red	60	
PD	Green	90	mW
	Blue	90	
	Red	100	
IFP	Green	100	mA
	Blue	100	
	Red	25	
IF	Green	25	mA
	Blue	25	
	VR	5	V
	Red	2000	
ESD	Green	400	V
	Blue	400	
Topr		-40℃ to	<b>+80</b> ℃
Tstg		-40℃ to +85℃	
Tsld		260 $^\circ\!\!\mathbb{C}$ for 5 Seconds	
	PD	[Frick] [Final methods] [Fin	$ \begin{array}{c c c c c c } \hline Red & 60 \\ \hline PD & \hline Red & 90 \\ \hline Blue & 90 \\ \hline Blue & 90 \\ \hline Blue & 100 \\ \hline Blue & 25 \\ \hline Creen & 25 \\ \hline Blue & 25 \\ \hline Creen & 25 \\ \hline Blue & 25 \\ \hline Creen & 25 \\ \hline Creen & 25 \\ \hline Blue & 25 \\ \hline Creen & 400 \\ \hline Blue & 400 \\ \hline Creen & Creen \\ $

Notes:

a. Derate linearly as shown in derating curve.

b. Duty Factor = 10%, Frequency = 1 kHz

Spec No.: S117F	Date:	22-Mar-2017
Issue No.: G-Rev-4	E-mail:	sales@luckylight.cn
Luckylight Electronics Co., Ltd	http://	www.luckylight.cn
Copyright © 2017 Luckylight All Rights Reserved	Page:	3 / 10

3.2x1.0mm, Multi-color Common Anode Package



Right Angle Lens Chip LED Indicator

#### **Technical Data Sheet**

### Electrical Optical Characteristics at Ta=25°C

Parameters	Symbol	Emitting Color	Min.	Тур.	Max.	Unit	Test Condition
Luminous Intensity <sup>(a)</sup>		Red	80	150			IF=20mA
	IV	Green	300	500		mcd	
		Blue	80	150			
		Red		120			
Viewing Angle <sup>(b)</sup>	201/2	Green		120		Deg	IF=20mA
		Blue		120			
		Red		632			IF=20mA
Peak Emission Wavelength	λр	Green		520		nm	
		Blue		468			
		Red		624			
Dominant Wavelength <sup>(C)</sup>	λd	Green		525		nm	IF=20mA
		Blue		470			
		Red		20			
Spectral Line Half-Width	Δλ	Green		35		nm	IF=20mA
		Blue		25			
		Red	1.60	2.00	2.40		
Forward Voltage	VF	Green	2.80	3.20	3.60	V	IF=20mA
		Blue	2.80	3.20	3.60		
		Red			10		VR=5V
Reverse Current	IR	Green			50	μA	
		Blue	-		50		

#### Notes:

a. ALuminous intensity is measured with a light sensor and filter combination that approximates the CIE eye-response curve.

- b. 201/2 is the o -axis angle where the luminous intensity is 1/2 the peak intensity
- c. The dominant wavelength ( $\lambda d$ ) is derived from the CIE chromaticity diagram and represents the single wavelength which

defines the color of the device.

Spec No.: S117F	Date:	22-Mar-2017
Issue No.: G-Rev-4	E-mail:	sales@luckylight.cn
Luckylight Electronics Co., Ltd	http://	www.luckylight.cn
Copyright © 2017 Luckylight All Rights Reserved	Page:	4 / 10

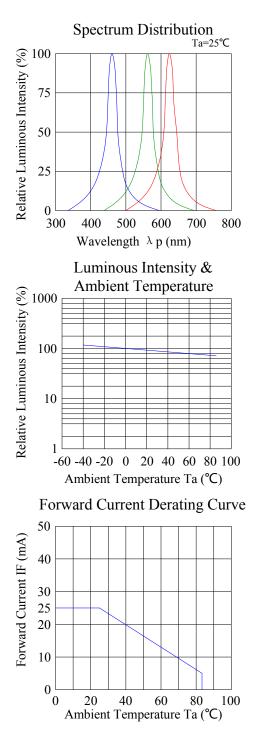
3.2x1.0mm, Multi-color Common Anode Package



Right Angle Lens Chip LED Indicator

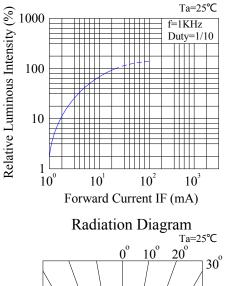
### **Technical Data Sheet**

## Typical Electrical / Optical Characteristics Curves (25℃ Ambient Temperature Unless Otherwise Noted)



Forward Current & Forward Voltage  $T_a=25^{\circ}C$   $T_a=25^{\circ}C$ 

Luminous Intensity & Forward Current



 $\begin{array}{c} 30^{\circ} \\ 40^{\circ} \\ 40^{\circ} \\ 50^{\circ} \\ 60^{\circ} \\ 0.7 \\ 0.5 \\ 0.3 \\ 0.10 \\ 0.2 \\ 0.4 \\ 0.6 \\ 0.2 \\ 0.4 \\ 0.6 \\ 0.7 \\ 0.5 \\ 0.3 \\ 0.10 \\ 0.2 \\ 0.4 \\ 0.6 \\ 0.5 \\ 0.3 \\ 0.10 \\ 0.2 \\ 0.4 \\ 0.6 \\ 0.5 \\$ 

Spec No.: S117F Issue No.: G-Rev-4 Luckylight Electronics Co., Ltd Copyright © 2017 Luckylight All Rights Reserved

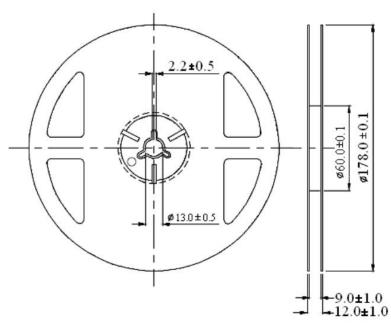
Date:	22-Mar-2017
E-mail:	sales@luckylight.cn
http://	www.luckylight.cn
Page:	5 / 10

3.2x1.0mm, Multi-color Common Anode Package

Right Angle Lens Chip LED Indicator

### **Technical Data Sheet**

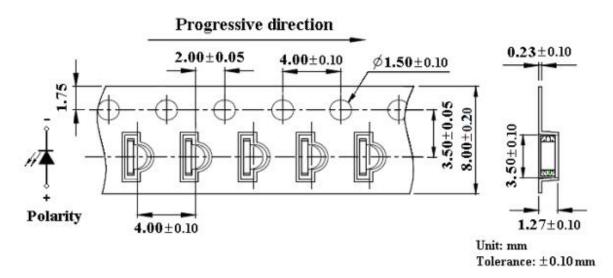
#### **Reel Dimensions:**



Unit: mm Tolerance:  $\pm 0.25$ mm

#### **Carrier Tape Dimensions:**

Loaded quantity 3000 pcs per reel.



Spec No.: S117F Issue No.: G-Rev-4 Luckylight Electronics Co., Ltd Copyright © 2017 Luckylight All Rights Reserved Date: 22-Mar-2017 E-mail: sales@luckylight.cn http:// www.luckylight.cn Page: 6 / 10



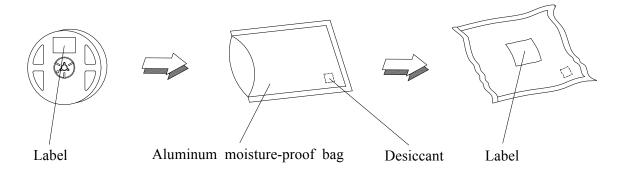
3.2x1.0mm, Multi-color Common Anode Package

Right Angle Lens Chip LED Indicator

## **Technical Data Sheet**

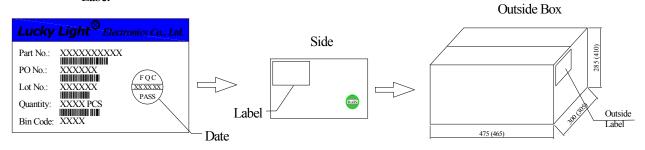
## Packing & Label Specifications:

Moisture Resistant Packaging:



Luckylight

Label



Spec No.:	S117F	Date:	22-Mar-2017
Issue No.:	G-Rev-4	E-mail:	sales@luckylight.cn
Luckylight I	Electronics Co., Ltd	http://	www.luckylight.cn
Copyright @	2017 Luckylight All Rights Reserved	Page:	7 / 10

3.2x1.0mm, Multi-color Common Anode Package

# Luckylight

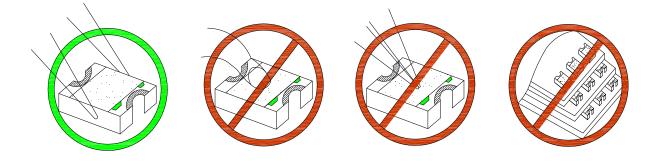
Right Angle Lens Chip LED Indicator

## **Technical Data Sheet**

## CAUTIONS

#### 1. Handling Precautions:

- 1.1. Handle the component along the side surfaces by using forceps or appropriate tools.
- 1.2. Do not directly touch or handle the silicone lens surface. It may damage the internal circuitry.
- 1.3. Do not stack together assembled PCBs containing exposed LEDs. Impact may scratch the silicone lens or damage the internal circuitry.



Compare to epoxy encapsulant that is hard and brittle, silicone is softer and flexible. Although its characteristic significantly reduces thermal stress, it is more susceptible to damage by external mechanical force. As a result, special handling precautions need to be observed during assembly using silicone encapsulated LED products. Failure to comply might lead to damage and premature failure of the LED.

### 2. Storage

- 2.1. Do not open moisture proof bag before the products are ready to use.
- 2.2. Before opening the package, the LEDs should be kept at 30°C or less and 60%RH or less.
- 2.3. The LEDs should be used within a year.
- 2.4. After opening the package, the LEDs should be kept at 30°C or less and 60%RH or less.
- 2.5. The LEDs should be used within 168 hours after opening the package.
- 2.6. If the moisture adsorbent material has fabled away or the LEDs have exceeded the storage time, baking treatment should be performed using the following conditions. Baking treatment: 65±5°C for 24 hours.

#### 3. Soldering Condition

Spec No.: S117F	Date:	22-Mar-2017
Issue No.: G-Rev-4	E-mail:	sales@luckylight.cn
Luckylight Electronics Co., Ltd	http://	www.luckylight.cn
Copyright © 2017 Luckylight All Rights Rese	rved Page:	8 / 10

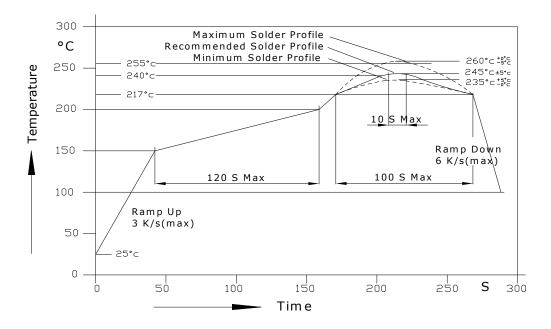
3.2x1.0mm, Multi-color Common Anode Package



Right Angle Lens Chip LED Indicator

## **Technical Data Sheet**

#### 3.1. Pb-free solder temperature profile



- 3.2. Reflow soldering should not be done more than two times.
- 3.3. When soldering, do not put stress on the LEDs during heating.
- 3.4. After soldering, do not warp the circuit board.
- 3.5. Recommended soldering conditions:

Reflow soldering		Soldering iron		
Pre-heat	150~200°C	Temperature	300°C Max.	
Pre-heat time	120 sec. Max.	Soldering time	3 sec. Max.	
Peak temperature	260°C Max.		(one time only)	
Soldering time	10 sec. Max.(Max. two times)			

3.6. Because different board designs use different number and types of devices, solder pastes, reflow ovens, and circuit boards, no single temperature profile works for all possible combinations.

However, you can successfully mount your packages to the PCB by following the proper guidelines and PCB-specific

Spec No.: S117F	Date:	22-Mar-2017
Issue No.: G-Rev-4	E-mail:	sales@luckylight.cn
Luckylight Electronics Co., Ltd	http://	www.luckylight.cn
Copyright © 2017 Luckylight All Rights Reserved	Page:	9 / 10

3.2x1.0mm, Multi-color Common Anode Package

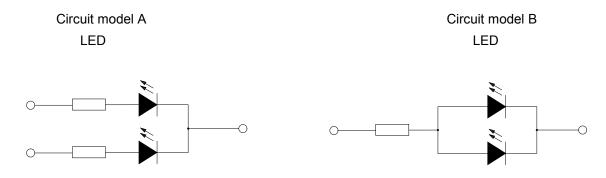
Right Angle Lens Chip LED Indicator

## **Technical Data Sheet**

characterization.

#### 4. Drive Method

4.1. An LED is a current-operated device. In order to ensure intensity uniformity on multiple LEDs connected in parallel in an application, it is recommended that a current limiting resistor be incorporated in the drive circuit, in series with each LED as shown in Circuit A below.



- a. Recommended circuit.
- b. The brightness of each LED might appear different due to the differences in the I-V characteristics of those LEDs.

## Terms and conditions for the usage of this document

- 1. The information included in this document reflects representative usage scenarios and is intended for technical reference only.
- 2. The part number, type, and specifications mentioned in this document are subject to future change and improvement without notice. Before production usage customer should refer to the latest datasheet for the updated specifications.
- 3. When using the products referenced in this document, please make sure the product is being operated within the environmental and electrical limits specified in the datasheet. If customer usage exceeds the specified limits, Luckylight will not be responsible for any subsequent issues.
- 4. The information in this document applies to typical usage in consumer electronics applications. If customer's application has special reliability requirements or have life-threatening liabilities, such as automotive or medical usage, please consult with Luckylight representative for further assistance.
- 5. The contents and information of this document may not be reproduced or re-transmitted without permission by Luckylight.

