

R3528GC-2B-TR10

3.2x2.7mm, Yellow Green LED

Reverse Package PLCC-2 LED Indicator

Technical Data Sheet

Features:

- Industry standard PLCC-2 package.
- High reliability LED Package
- Colorless clear window.
- Inter reflector.
- Available in full selection of colors.
- Suitable for automatic placement equipment.
- Suitable for vapor-phase reflow, Infrared reflow and wave solder processes.
- Available on tape and reel (12mm Tape).
- The product itself will remain within RoHS compliant Version.

Descriptions:

- The R3528 series is available in soft red, orange, yellow, green, blue and white. Due to the package design, the LED has wide viewing angle and optimized light coupling by inter reflector. This feature makes the SMT TOP LED ideal for light pipe application. The low current requirement makes this device ideal for portable equipment or any other application where power is at a premium.

Applications:

- Interior automotive
- Instrument panel backlighting
- Central console backlighting
- Switch push button backlighting
- Electronic signs and signals
- Interior full color sign
- Variable message sign
- Office automation,home appliances,industrial equipment
- Front panel backlighting
- Push button backlighting

R3528GC-2B-TR10

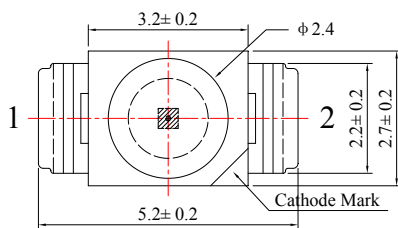
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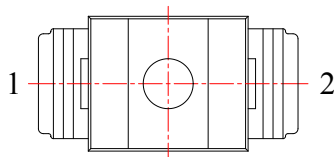
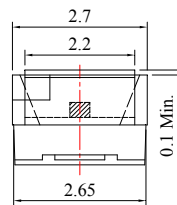
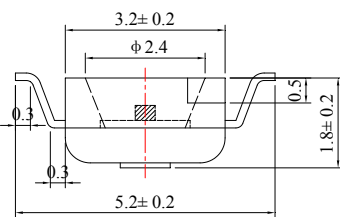
Technical Data Sheet

| Part No. | Emitting Color | Lens Color |
|-----------------|----------------|-------------|
| R3528GC-2B-TR10 | Yellow Green | Water Clear |

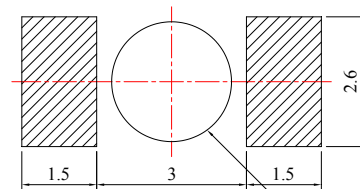
Package Dimension:



Polarity



Recommended Soldering Pad Dimensions



Hole On PCB

Unit: mm

Tolerance: $\pm 0.10\text{mm}$

Notes:

1. All dimensions are in millimeters (inches).
2. Tolerance is $\pm 0.25\text{ mm}$ (.010") unless otherwise noted.

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Technical Data Sheet

Absolute Maximum Ratings at Ta=25°C

| Parameters | Symbol | Max | Unit |
|-------------------------------------|--------|---------------------|------|
| Power Dissipation | Pd | 60 | mW |
| Peak Forward Current ^(a) | IFP | 100 | mA |
| DC Forward Current | IF | 25 | mA |
| Reverse Voltage | VR | 5 | V |
| Electrostatic Discharge (HBM) | ESD | 2000 | V |
| Operating Temperature Range | Topr | -40°C to +85°C | |
| Storage Temperature Range | Tstg | -40°C to +85°C | |
| Soldering Temperature | Tsld | 260°C for 5 Seconds | |

Notes:

a. Duty Factor = 10%, Frequency = 1 kHz

Electrical Optical Characteristics at Ta=25°C

| Parameters | Symbol | Min. | Typ. | Max. | Unit | Test Condition |
|------------------------------------|--------|------|------|------|------|----------------|
| Luminous Intensity ^(a) | IV | 20 | 40 | --- | mcd | IF=20mA |
| Viewing Angle | 2θ1/2 | --- | 120 | --- | Deg | IF=20mA |
| Peak Emission Wavelength | λp | --- | 575 | --- | nm | IF=20mA |
| Dominant Wavelength ^(b) | λd | --- | 573 | --- | nm | IF=20mA |
| Spectral Line Half-Width | Δλ | --- | 20 | --- | nm | IF=20mA |
| Forward Voltage ^(c) | VF | 1.60 | 2.00 | 2.40 | V | IF=20mA |
| Reverse Current | IR | --- | --- | 10 | μA | VR=5V |

Notes:

a. Luminous flux measurement tolerance: ±10%.

b. Wavelength measurement tolerance: ±1nm

c. Forward voltage measurement tolerance: ±0.1V

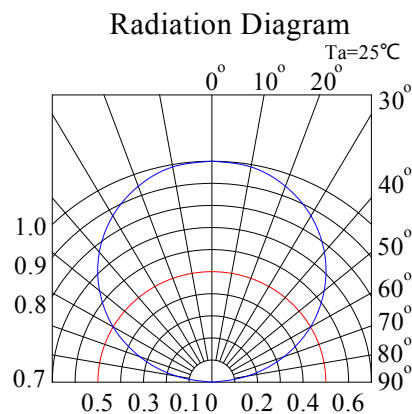
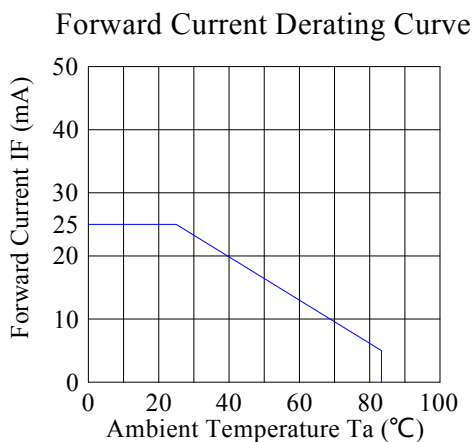
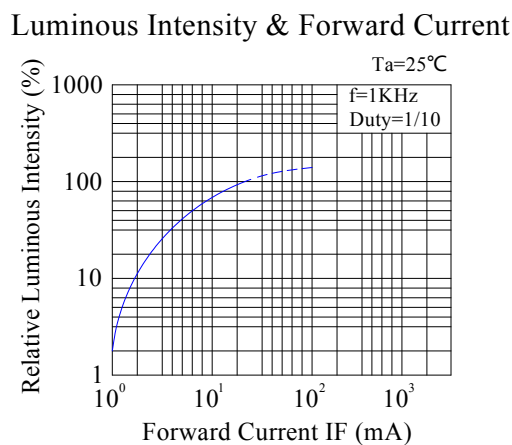
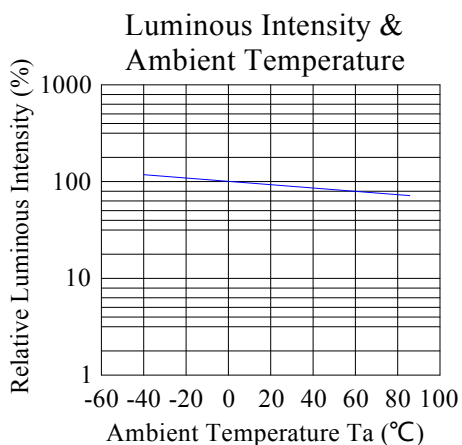
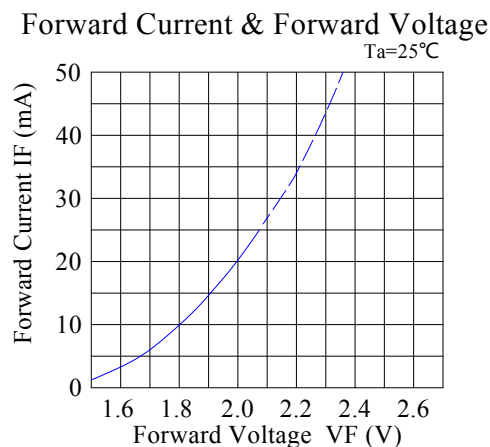
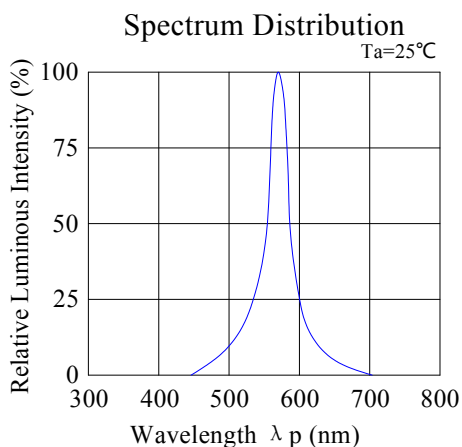
R3528GC-2B-TR10

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Typical Electrical / Optical Characteristics Curves (25°C Ambient Temperature Unless Otherwise Noted)



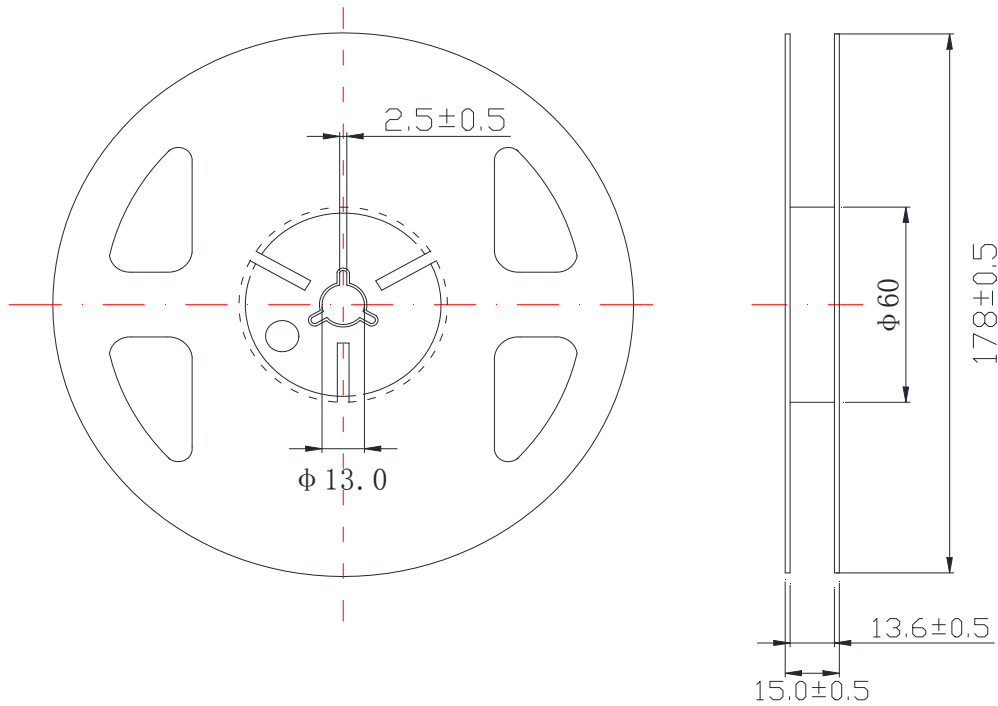
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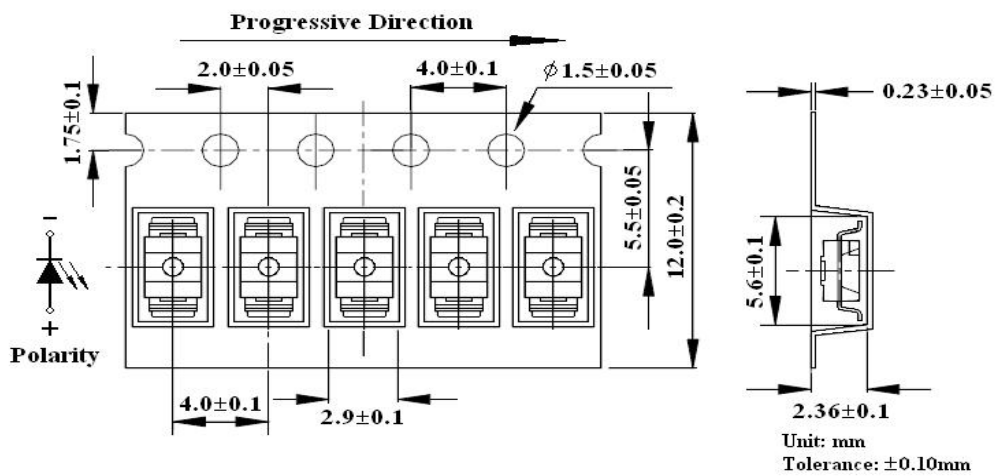
Technical Data Sheet

Reel Dimensions:



Carrier Tape Dimensions:

Loaded quantity 2000 pcs per reel.



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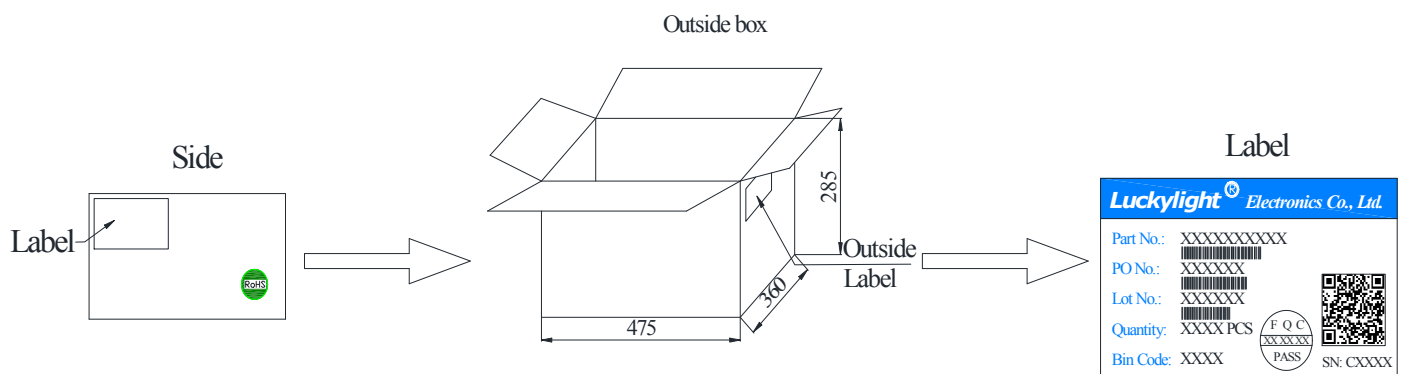
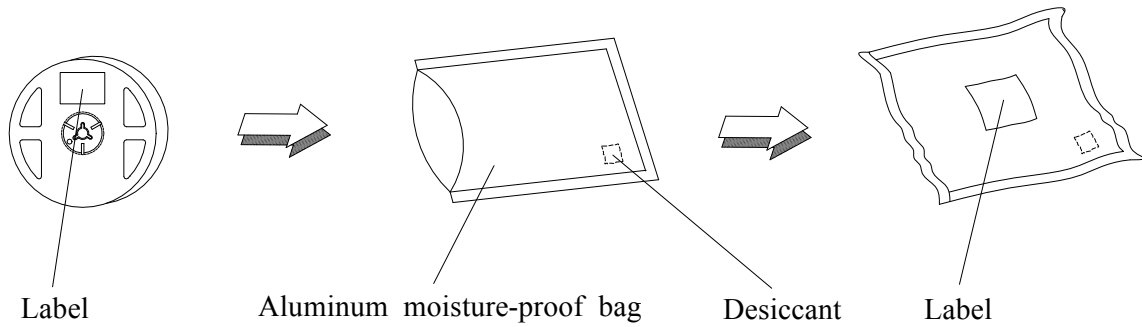
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Technical Data Sheet

Packing & Label Specifications:

Moisture Resistant Packaging:



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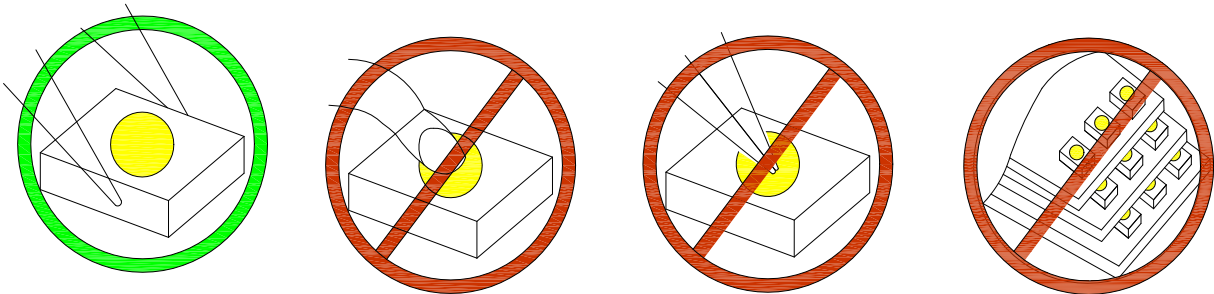
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Technical Data Sheet

CAUTIONS

1. Handling Precautions:

- 1.1. Handle the component along the side surfaces by using forceps or appropriate tools.
- 1.2. Do not directly touch or handle the silicone lens surface. It may damage the internal circuitry.
- 1.3. Do not stack together assembled PCBs containing exposed LEDs. Impact may scratch the silicone lens or damage the internal circuitry.



Compare to epoxy encapsulant that is hard and brittle, silicone is softer and flexible. Although its characteristic significantly reduces thermal stress, it is more susceptible to damage by external mechanical force. As a result, special handling precautions need to be observed during assembly using silicone encapsulated LED products. Failure to comply might lead to damage and premature failure of the LED.

2. Storage

- 2.1. Do not open moisture proof bag before the products are ready to use.
- 2.2. Before opening the package, the LEDs should be kept at 30°C or less and 60%RH or less.
- 2.3. The LEDs should be used within a year.
- 2.4. After opening the package, the LEDs should be kept at 30°C or less and 60%RH or less.
- 2.5. The LEDs should be used within 24 hours after opening the package.
- 2.6. If the moisture adsorbent material has fabled away or the LEDs have exceeded the storage time, baking treatment should be performed using the following conditions. Baking treatment: 65±5°C for 24 hours.

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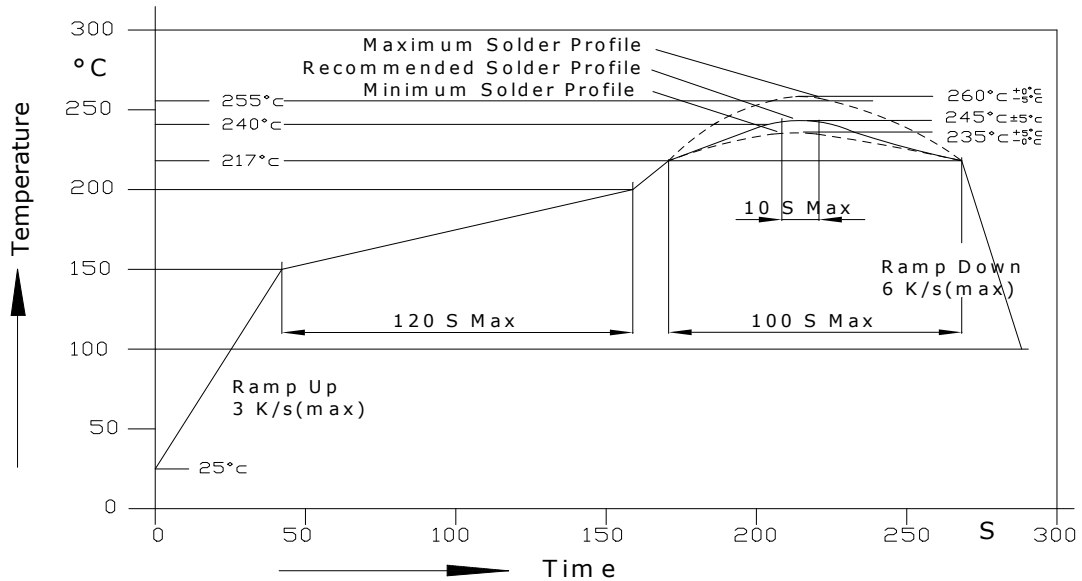
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3. Soldering Condition

3.1. Pb-free solder temperature profile



3.2. Reflow soldering should not be done more than two times.

3.3. When soldering, do not put stress on the LEDs during heating.

3.4. After soldering, do not warp the circuit board.

3.5. Recommended soldering conditions:

| Reflow soldering | | Soldering iron | |
|------------------|------------------------------|----------------|-----------------|
| Pre-heat | 150~200°C | Temperature | 300°C Max. |
| Pre-heat time | 120 sec. Max. | Soldering time | 3 sec. Max. |
| Peak temperature | 260°C Max. | | (one time only) |
| Soldering time | 10 sec. Max.(Max. two times) | | |

3.6. Because different board designs use different number and types of devices, solder pastes, reflow ovens, and circuit boards, no single temperature profile works for all possible combinations.

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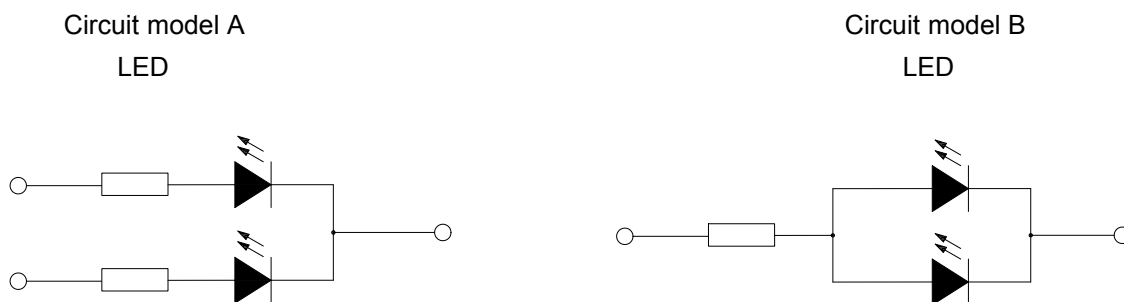
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However, you can successfully mount your packages to the PCB by following the proper guidelines and PCB-specific characterization.

4. Drive Method

4.1. An LED is a current-operated device. In order to ensure intensity uniformity on multiple LEDs connected in parallel in an application, it is recommended that a current limiting resistor be incorporated in the drive circuit, in series with each LED as shown in Circuit A below.



a. Recommended circuit.

b. The brightness of each LED might appear different due to the differences in the I-V characteristics of those LEDs.

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