## 3.5x3.5mm, White LED



## **Ceramic Package Top View LED Light Sourcer**

#### **Technical Data Sheet**

#### Features:

- Small SMT ceramic package with high efficiency.
- Low thermal resistance
- Soldering method: SMT.
- Binning Parameters: Brightness, Forward.
- Voltage, Wavelength and Chromaticity.
- Matches ANSI binning.
- Reflow soldering with JEDEC JSTD-020C compatible.
- The product itself will remain within RoHS compliant Version.

## **Descriptions:**

- The C3535 series is a surface-mount high-power device featuring high brightness combined with a compact size that is suitable for all kinds of lighting applications such as general illumination, flash, spot, signal, industrial and commercial lighting. The thermal pad of this device is electrically isolated providing convenience in thermal and electrical design.
- The C3535 series is one of the most promising devices in Luckylight's high power product offering and is ready to face the challenges of today's Solid-State Lighting requirements.

## **Applications:**

- General Lighting.
- General luminaire.
- Decorative and Entertainment Lighting.
- Agriculture Lighting.
- Bulb.
- Downlight.

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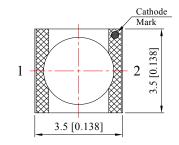


## **Ceramic Package Top View LED Light Sourcer**

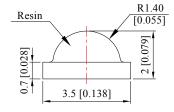
## **Technical Data Sheet**

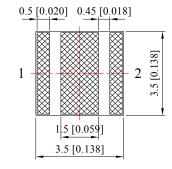
Part No.	<b>Emitting Color</b>
C3535W-W2H-Q100	White

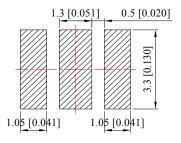
## **Package Dimension:**











#### Notes:

- 1. All dimensions are in millimeters (inches).
- 2. Tolerance is  $\pm$  0.25 mm (.010") unless otherwise noted.

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## **Technical Data Sheet**

## Absolute Maximum Ratings at Ta=25℃

Parameters	Symbol	Max	Unit	
Power Dissipation	Pd	1~3	W	
Peak Forward Current <sup>(a)</sup>	IFP	1000	mA	
DC Forward Current	IF	700	mA	
Reverse Voltage	VR	5	V	
Electrostatic Discharge (HBM)	ESD	1000	V	
LED Junction Temperature	Tj	120	$^{\circ}$ C	
Operating Temperature Range	Topr	-40°C to +85°C		
Storage Temperature Range	Tstg	-40°C to +85°C		
Soldering Temperature	Tsld	260°C for 5 Seconds		

Note:

a.Pulse width≤0.1ms, Duty≤1/10

## **Electrical Optical Characteristics at Ta=25℃**

Parameters	Symbol	Min.	Тур.	Max.	Unit	Test Condition
Luminous Flux <sup>(a)</sup>	Φν.	100	130		Lm	IF=350mA
Luminous Flux (4)	Ф۷	200	230		Lm	IF=700mA
Viewing Angle	201/2		120		Deg	IF=350mA
Chromaticity Coordinates(b)	х		0.31			IF=250mA
Chromaticity Coordinates <sup>(b)</sup>	у		0.32			IF=350mA
Color Temperature	ССТ	5000	6500		K	IF=350mA
Color Rendering Index	CRI	70			Ra	IF=350mA
Forward Voltage <sup>(c)</sup>	VF	2.80	3.20	3.60	V	IF=350mA
Reverse Current	IR			10	μA	V <sub>R</sub> =5V

#### Notes:

a. Luminous flux measurement tolerance: ±10%.

b. Color coordinates measurement tolerance: ±0.015

c. Forward voltage measurement tolerance: ±0.1V

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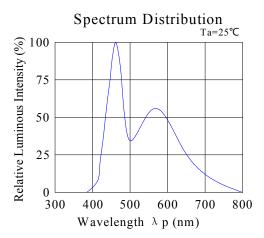
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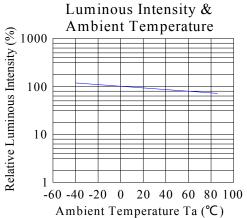
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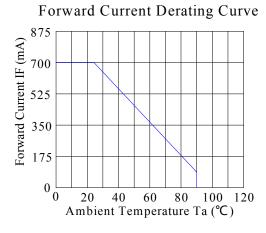
## **Ceramic Package Top View LED Light Sourcer**

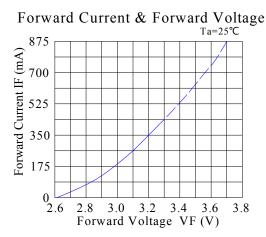
#### **Technical Data Sheet**

## Typical Electrical / Optical Characteristics Curves (25℃ Ambient Temperature Unless Otherwise Noted)

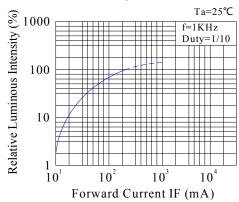


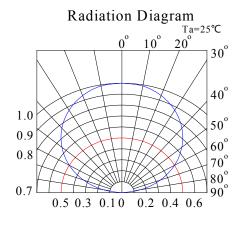






## Luminous Intensity & Forward Current





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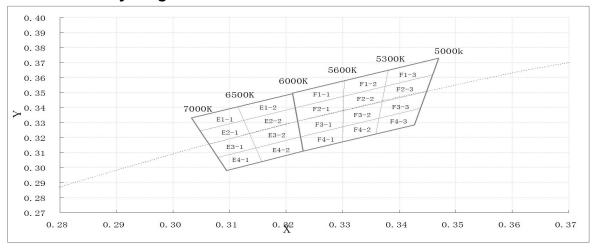
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## **Ceramic Package Top View LED Light Sourcer**

## **Technical Data Sheet**

## **CIE 1931 Chromaticity Diagram:**



## Chromaticity Coordinates Specifications for Bin Rank:

Bin Code	Left x	Left y	Тор х	Тор у	Right x	Right y	Bottom x	Bottom y
E1-1	0.305	0.324	0.313	0.331	0.312	0.341	0.303	0.333
E2-1	0.306	0.316	0.314	0.323	0.313	0.331	0.305	0.324
E3-1	0.308	0.307	0.315	0.313	0.314	0.323	0.306	0.316
E4-1	0.310	0.298	0.316	0.304	0.315	0.313	0.308	0.307
E1-2	0.313	0.331	0.323	0.340	0.323	0.349	0.312	0.341
E2-2	0.314	0.323	0.323	0.330	0.323	0.340	0.313	0.331
E3-2	0.315	0.313	0.323	0.321	0.323	0.330	0.314	0.323
E4-2	0.316	0.304	0.323	0.311	0.323	0.321	0.315	0.313
F1-1	0.323	0.340	0.330	0.347	0.330	0.357	0.323	0.349
F2-1	0.323	0.330	0.330	0.337	0.330	0.347	0.323	0.340
F3-1	0.323	0.321	0.330	0.327	0.330	0.337	0.323	0.330
F4-1	0.323	0.311	0.330	0.317	0.330	0.327	0.323	0.321
F1-2	0.330	0.347	0.337	0.354	0.338	0.365	0.330	0.357
F2-2	0.330	0.337	0.337	0.343	0.337	0.354	0.330	0.347
F3-2	0.330	0.327	0.337	0.333	0.337	0.343	0.330	0.337
F4-2	0.330	0.317	0.337	0.322	0.337	0.333	0.330	0.327
F1-3	0.337	0.354	0.346	0.362	0.347	0.373	0.338	0.365
F2-3	0.337	0.343	0.345	0.351	0.346	0.362	0.337	0.354
F3-3	0.337	0.333	0.344	0.340	0.345	0.351	0.337	0.343
F4-3	0.337	0.322	0.343	0.328	0.344	0.340	0.337	0.333

#### Notes:

- 1. Color coordinates measurement allowance is  $\pm$  0.015.
- One delivery will include up to two consecutive color ranks and three luminous intensity ranks of the products the quantity-ratio of the ranks is decided by Luckylight.

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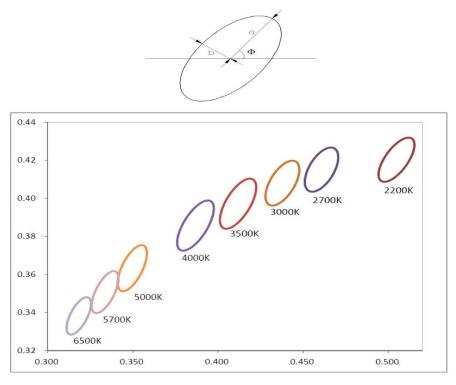
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## **Ceramic Package Top View LED Light Sourcer**

## **Technical Data Sheet**

## **CIE Chromaticity Diagram:**



The color ranks have chromaticity ranges within 5-step MacAdam ellipse:

Color	Color Code	Center		Rad	Angle(deg)	
Rendering	Color Code	х	у	a	b	Ф
	2200	0.5047	0. 4182	0. 014350	0.006300	49. 16
	2700	0.4607	0. 4130	0. 013500	0.007000	53. 42
	3000	0. 4367	0. 4059	0. 013835	0.006835	53. 13
70	3500	0.4102	0. 3951	0. 015500	0. 006835	54.00
10	4000	0. 3847	0. 3836	0. 015665	0. 006665	53. 43
	5000	0. 3476	0. 3592	0. 013665	0.005850	59. 37
	5700	0. 3316	0. 3456	0. 01250	0. 005335	59. 05
	6500	0. 3152	0. 3321	0. 011165	0.004835	58. 34

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<sup>\*</sup> Energy Star binning applied to all 2200~7000K.

<sup>\*</sup> Tolerance of measurements of the chromaticity Coordinate is  $\,\pm 0.005$ 

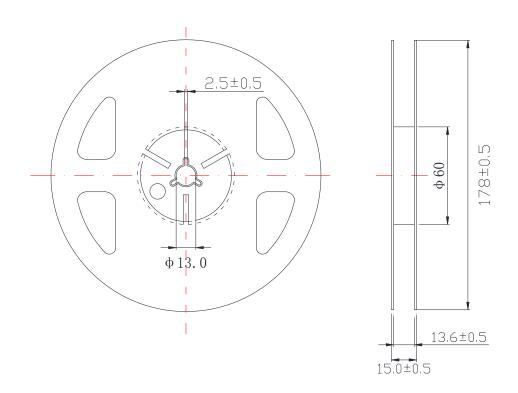
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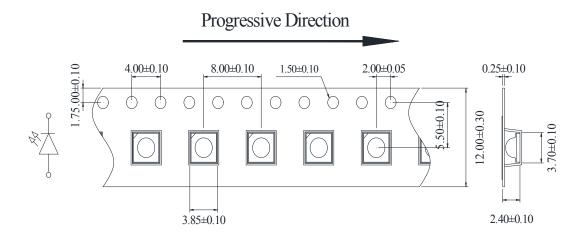
## **Technical Data Sheet**

## **Reel Dimensions:**



## **Carrier Tape Dimensions:**

Loaded quantity 1000 pcs per reel.



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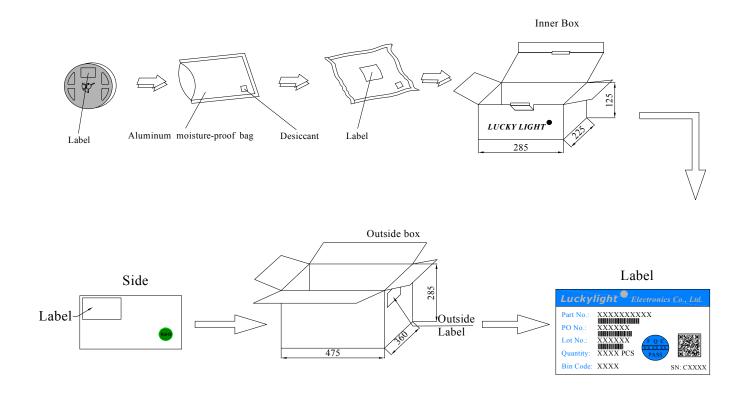


## **Ceramic Package Top View LED Light Sourcer**

## **Technical Data Sheet**

## Packing & Label Specifications:

Moisture Resistant Packaging:



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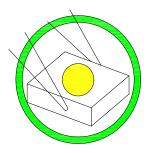
## **Ceramic Package Top View LED Light Sourcer**

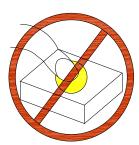
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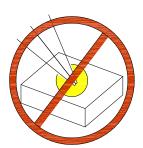
#### **CAUTIONS**

#### 1. Handling Precautions:

- 1.1. Handle the component along the side surfaces by using forceps or appropriate tools.
- 1.2. Do not directly touch or handle the silicone lens surface. It may damage the internal circuitry.
- 1.3. Do not stack together assembled PCBs containing exposed LEDs. Impact may scratch the silicone lens or damage the internal circuitry.









Compare to epoxy encapsulant that is hard and brittle, silicone is softer and flexible. Although its characteristic significantly reduces thermal stress, it is more susceptible to damage by external mechanical force. As a result, special handling precautions need to be observed during assembly using silicone encapsulated LED products. Failure to comply might lead to damage and premature failure of the LED.

#### 2. Storage

- 2.1. Do not open moisture proof bag before the products are ready to use.
- 2.2. Before opening the package, the LEDs should be kept at 30°C or less and 60%RH or less.
- 2.3. The LEDs should be used within a year.
- 2.4. After opening the package, the LEDs should be kept at 30°C or less and 60%RH or less.
- 2.5. The LEDs should be used within 24 hours after opening the package.
- 2.6. If the moisture adsorbent material has fabled away or the LEDs have exceeded the storage time, baking treatment should be performed using the following conditions. Baking treatment: 65±5°C for 24 hours

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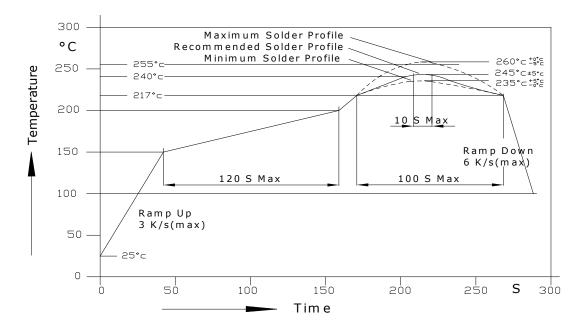


## **Ceramic Package Top View LED Light Sourcer**

#### **Technical Data Sheet**

#### 3. Soldering Condition

3.1. Pb-free solder temperature profile



- 3.2. Reflow soldering should not be done more than two times.
- 3.3. When soldering, do not put stress on the LEDs during heating.
- 3.4. After soldering, do not warp the circuit board.
- 3.5. Recommended soldering conditions:

I	Reflow soldering	Soldering iron		
Pre-heat	150~200°C	Temperature	300°C Max.	
Pre-heat time	120 sec. Max.	Soldering time	3 sec. Max.	
Peak temperature	260°C Max.		(one time only)	
Soldering time	10 sec. Max.(Max. two times)			

3.6. Because different board designs use different number and types of devices, solder pastes, reflow ovens, and circuit boards, no single temperature profile works for all possible combinations.

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## 3.5x3.5mm, White LED



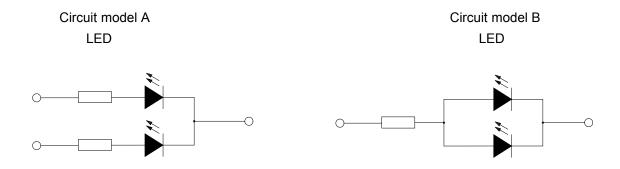
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However, you can successfully mount your packages to the PCB by following the proper guidelines and PCB-specific characterization.

#### 4. Drive Method

4.1. An LED is a current-operated device. In order to ensure intensity uniformity on multiple LEDs connected in parallel in an application, it is recommended that a current limiting resistor be incorporated in the drive circuit, in series with each LED as shown in Circuit A below.



- a. Recommended circuit.
- b. The brightness of each LED might appear different due to the differences in the I-V characteristics of those LEDs.

#### 5. ESD (Electrostatic Discharge):

Static Electricity or power surge will damage the LED. Suggestions to prevent ESD damage:

- Use of a conductive wrist band or anti-electrostatic glove when handling these LEDs.
- All devices, equipment, and machinery must be properly grounded.
- Work tables, storage racks, etc. should be properly grounded.
- Use ion blower to neutralize the static charge which might have built up on surface of the LED's plastic lens as a result of friction between LEDs during storage and handling.

ESD-damaged LEDs will exhibit abnormal characteristics such as high reverse leakage current, low forward voltage, or "no lightup" at low currents. To verify for ESD damage, check for "lightup" and Vf of the suspect LEDs at low currents. The Vf of "good" LEDs should be >2.0V@0.1mA for InGaN product and >1.4V@0.1mA for AllnGaP product.

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#### **Technical Data Sheet**

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